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cont  
and at least one of the horizontally-extending voids extending between the side surfaces of said block, at least one of said horizontally-extending voids intersecting at least one of said vertically-extending voids;

a facing bonded to an exterior surface of said block during the molding of the block, said facing covering substantially all of the face of the block to which it is adhered.

2. (Amended) The foam construction block of claim 26 wherein said facing comprises two facing pieces adhered to said block of foam in abutting relation, such that said block of foam may be cut transversely into two pieces, each of which has one of said facing pieces adhered thereto.

a<sup>2</sup>  
4. (Amended) The foam construction block of claim 26 wherein a mesh material is embedded in the inwardly-facing surface of said facing and protrudes therefrom, and wherein said mesh material protruding from the facing is embedded in said block of foam during the molding of the block.

a<sup>3</sup>  
7. (Amended) The foam construction block of claim 26 wherein said block of foam comprises urethane foam.

a<sup>4</sup>  
18. (Amended) A foam construction block comprising a molded block of foam of rectangular horizontal and vertical cross section, said block having first and second ends, first and second faces and upper and lower faces and having at least one horizontally-extending void formed along one of the upper and lower surfaces and extending between said end faces, and having at least one tapered void formed in the block body and extending between the upper and lower surfaces.

a<sup>5</sup>  
24. (New) The block of claim 18 wherein a facing is bonded to the block during the molding process.

25. (New) The block of claim 24 wherein said foam block is a urethane foam block.

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26. (New) A method of building a structure comprising:  
providing at least one mold at a construction site for molding a foam block, the mold having an internal mold cavity for forming a block having first and second ends, first and second faces and upper and lower faces and having at least one horizontally-extending void formed along one of the upper and lower surfaces and extending between said end faces, and having at least one tapered void formed in the block body and extending between the upper and lower surfaces;

(introducing a urethane foam generating composition into the mold) at the construction site in a quantity sufficient to form a block in the internal mold cavity;

(removing the block from the mold; )

(laying the block as one of a course of blocks such that it has at least one reinforcing rod extending vertically through a vertically-extending void in the block and at least one reinforcing rod extending horizontally through a horizontally-extending void in the block; and

introducing a concrete mixture into at least one horizontally-extending and one vertically-extending void of the block.

27. (New) The method of claim 26 further comprising the step of bracing the block against at least one of the horizontally- and vertically-extending reinforcing rods to restrict upward movement of the block prior to introducing the concrete mixture.

28. (New) The method of claim 27 further comprising the step of positioning a block facing in the mold adjacent to an interior surface of the mold prior to introduction of the urethane foam generating composition into the mold.